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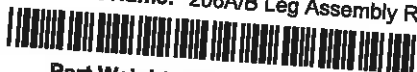
D4882-042
Job Sheet 203454



Part No: D4882-042

Job Qty: 1 pcs

Part Name: 206A/B Leg Assembly RH



Part Weight: 0 lbs

Job Created: 11/19/19

Due Date: 11/29/19

Type: SOLD

Status: New

Job Tracking No:

Priority: Medium

Created By: Linda Lacelle

Description:

Note: DWG REV C SHEETS 3,4 IPP REV:A 14.06.23 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/29/19		0.08	0.59	Small Fab - 1		NOV 20 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		NOV 26 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Small Fab - 2 - B4B	1 pcs	11/29/19		0.00	0.59	Small Fab - 1 - B4B		NOV 26 2019
							Small Fab - 2 - B4B		

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140 QC 5	1 pcs	11/29/19	0.00 0.00	Small Fab - 3 - B4B	NOV 26 2019
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				QC 5 - 10	NOV 27 2019
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 40 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS 28 9-89
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	1 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
Part Op 110 - (Small Fab) ALIGN PILOT HOLES IN D4882-1 WITH PILOT HOLES IN D4883-3 AND D4884-1. DRILL OUT EACH DESCRIPTIONS: HOLES USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9975 AS PER DWG. 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Small Fab) 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL WHILE STILL WET AS PER DWG USE DT9975 A/R HYSOL BATCH: <u>5881362</u> 2- LASER ENGRAVE ASSY PART# AS PER DWG 140 - (QC5- Inspect part completeness to step on W/O) 180 - (Identify as per dwg & Stock Location: _____) 190 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D4882-1	Strut	1 pcs (1 ea)	110-Small Fab - 1	S150583	
D4883-3	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	S154398	
D4884-1	End Fitting, Eye	1 pcs (1 ea)	110-Small Fab - 1	S197668	
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	110-Small Fab - 1	S234728	
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	110-Small Fab - 1	S163223	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	D4882-1	1	2	0	
	D4883-3	1	10	0	
	D4884-1	1	5	0	
	HL32PB5-12	4	3	0	
	HL86-5	4	68	0	
Part Specifications					
Specifications could not be found.					

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